



SECTION B-B

SECTION A-A

GM301C44B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass [kg]
1	2933	B	457X457 C/O Concrete Infill Cover Class B	Ductile Iron 500-10	1	25.5 kg
2	2701	B	457 mm LH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
3	2700	B	457 mm RH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
4	2795	B	457 mm Draw Cut Bar Class B	Ductile Iron 500-10	1	3.7 kg
5	2794	B	457 mm Under Cut Bar Class B	Ductile Iron 500-10	1	3.4 kg
6	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg
7	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
8	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	07-12-20		COMPONENTS REVISED TO COMPLY TO AS 3996:2019	F.M.	S.S.
A	03-09-09		INITIAL RELEASE.	F.M.	S.S.

UNLESS OTHERWISE STATED  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES:  
 CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.

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THIRD ANGLE PROJECTION

DESIGNED: --	DATE: --	CODE: GM301C44B	TITLE: 457x457 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS B
DRAWN: F.M.	03-09-09	SCALE: N.T.S.	MATERIAL: --
CHECKED: S.S.	03-09-09	FORMAT: A3	DRG. No: 2934
APPROVED: H.B.	03-09-09	SHEET: 1 of 1	REV: B

MASS: 39.4 kg