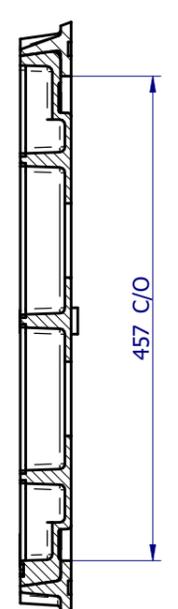
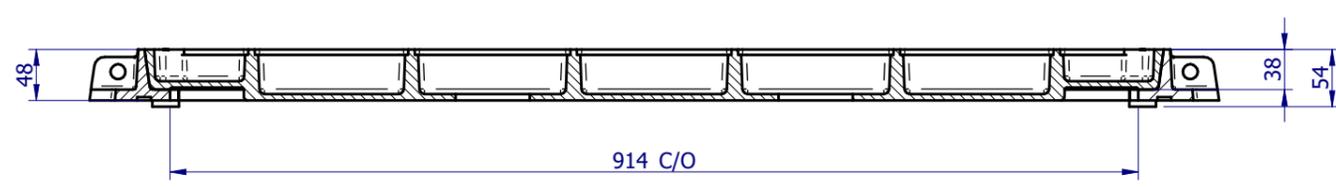
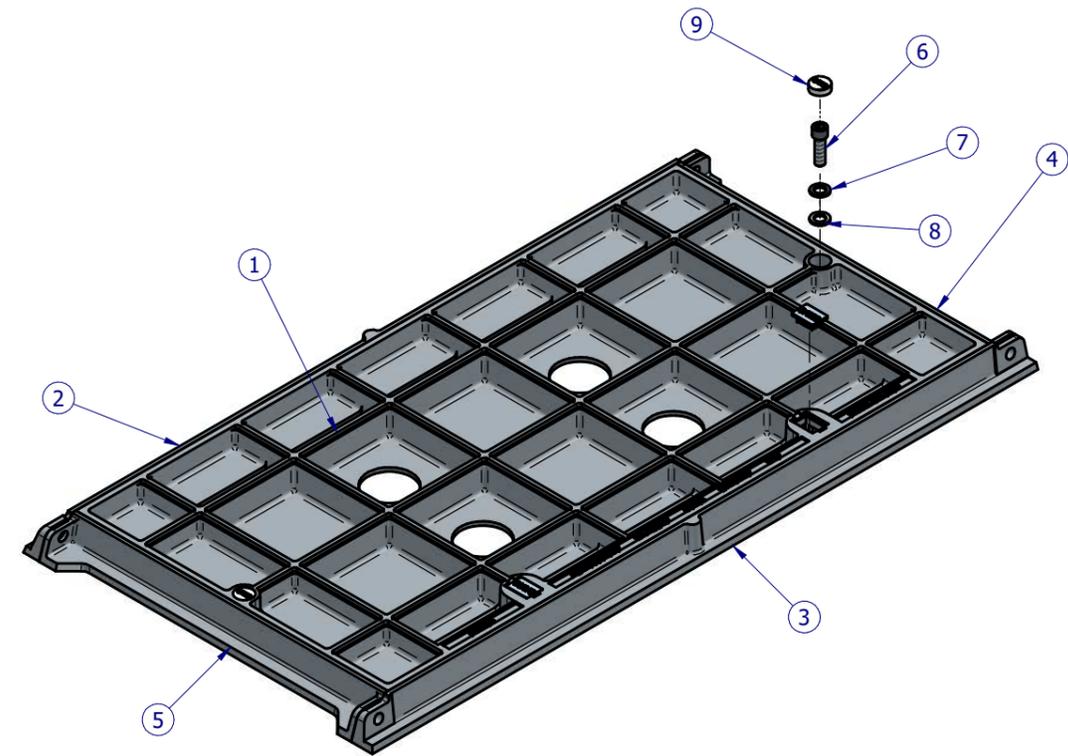


FILLER MATERIAL TO BE ADDED



SECTION B-B



SECTION A-A

GM301C94B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass [kg]
1	2859	B	914x457 C/O Concrete Infill Cover Class B	Ductile Iron 500-10	1	49.6 kg
2	2707	C	914 mm Under Cut Bar Class B	Ductile Iron 500-10	1	6.3 kg
3	2706	C	914 mm Draw Cut Bar Class B	Ductile Iron 500-10	1	6.7 kg
4	2700	B	457 mm RH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
5	2701	B	457 mm LH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
6	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
7	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	22-01-21	22-01-21	COMPONENTS REVISED TO COMPLY TO AS 3996:2019	F.M.	S.S.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

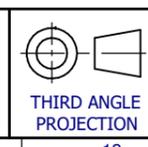
LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
 GATIC PTY LTD
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au



DESIGNED:	F.M.	16-07-08
DRAWN:	F.M.	27-07-08
CHECKED:	S.S.	27-07-08
APPROVED:	H.B.	27-07-08

CODE: GM301C94B
 SCALE: N.T.S.
 FORMAT: A3
 SHEET: 1 of 1

TITLE: 914 x 457 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS B
 MATERIAL: MASS: 69.4 kg
 DRG. No: **2860**
 REV: B