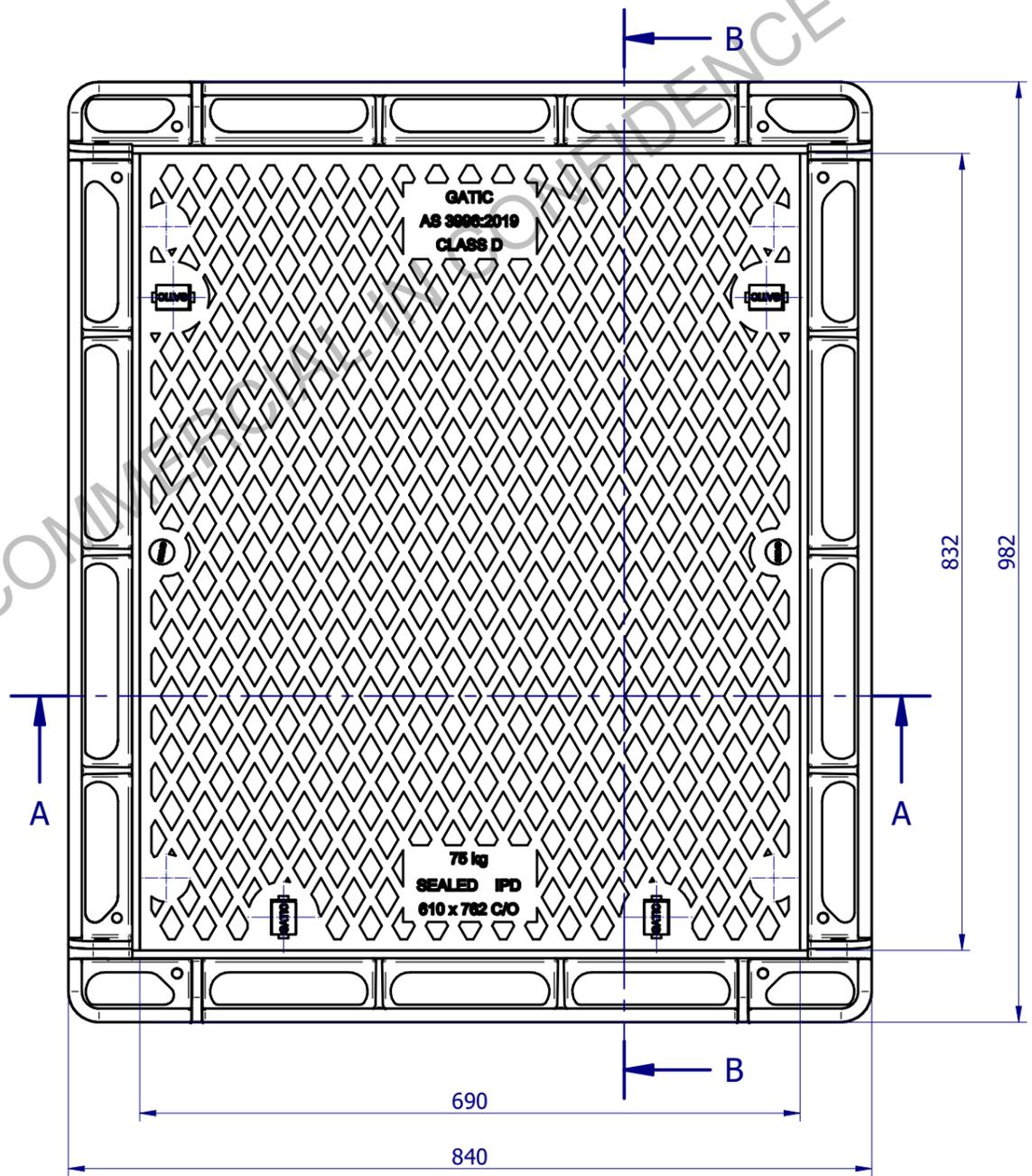
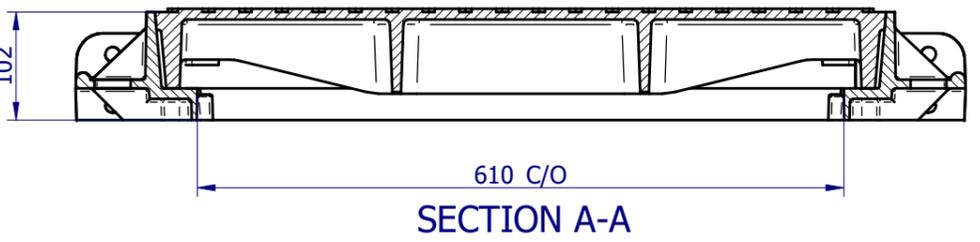


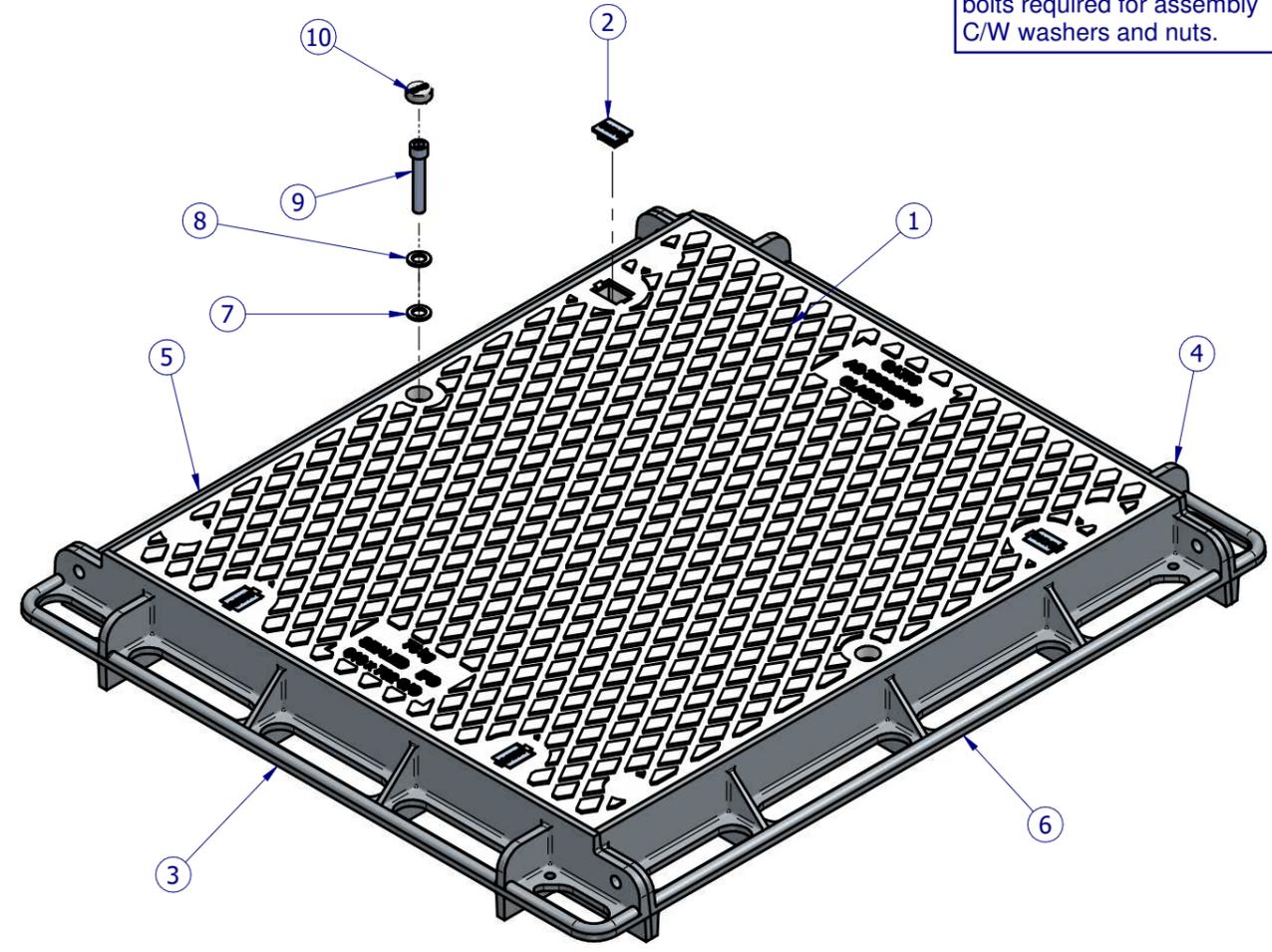
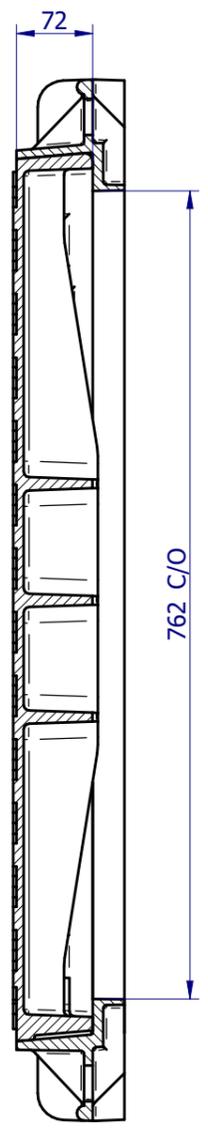
NOTE:
8 only of M10x50 Hex head bolts required for assembly C/W washers and nuts.



SECTION B-B



SECTION A-A



| Item No. | Drwg. | Rev. | Title | Material | Qty | Mass |
|----------|-------|------|-------------------------------------|------------------------|-----|---------|
| 1 | 2190 | D | 610x762 C/O Solid Top Cover Class D | Ductile Iron 500-10 | 1 | 74.5 kg |
| 2 | 1681 | A | Plastic Keyhole Plug | UV Stabilized Nylon | 4 | 0.0 kg |
| 3 | 4004 | C | 610mm Draw Cut Bar Class D | Ductile Iron 500-10 | 1 | 11.2 kg |
| 4 | 4007 | C | 610mm Under Cut Bar Class D | Ductile Iron 500-10 | 1 | 9.4 kg |
| 5 | 4009 | D | 762mm LH Side Bar Class D | Ductile Iron 500-10 | 1 | 12.0 kg |
| 6 | 4011 | D | 762mm RH Side Bar Class D | Ductile Iron 500-10 | 1 | 12.0 kg |
| 7 | 2917 | A | M12 Washer | Nylon, general purpose | 2 | 0.0 kg |
| 8 | 2918 | A | M12 Washer | Stainless Steel, A4-70 | 2 | 0.0 kg |
| 9 | 5992 | A | M12x70 Socket Head Cap Bolt | Stainless Steel, A4-70 | 2 | 0.2 kg |
| 10 | 2854 | C | Plastic Plug Ø26 mm | UV Stabilized Nylon | 2 | 0.0 kg |

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| REVISION | No | DATE | DESCRIPTION | BY | CKD. |
|----------|----------|------|--------------------------------------|------|------|
| B | 05-02-21 | | MODIFIED TO COMPLY WITH AS 3996:2019 | F.M. | F.M. |
| A | 10-02-15 | | INITIAL RELEASE | F.M. | S.S. |

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES: CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION

| DESIGNED: | BY | DATE | CODE: GM301567D |
|-----------|------|----------|-----------------|
| | -- | -- | |
| DRAWN: | F.M. | 10-02-15 | SCALE: N.T.S. |
| CHECKED: | S.S. | 10-02-15 | FORMAT: A3 |
| APPROVED: | H.B. | 10-02-15 | SHEET: 1 of 1 |

| TITLE: | 610 x 762 C/O SOLID TOP COVER & FRAME CLASS D - ASSEMBLY |
|-----------|--|
| MATERIAL: | -- |
| DRG. No: | 5081 |
| MASS: | 119.3 kg |
| REV: | B |