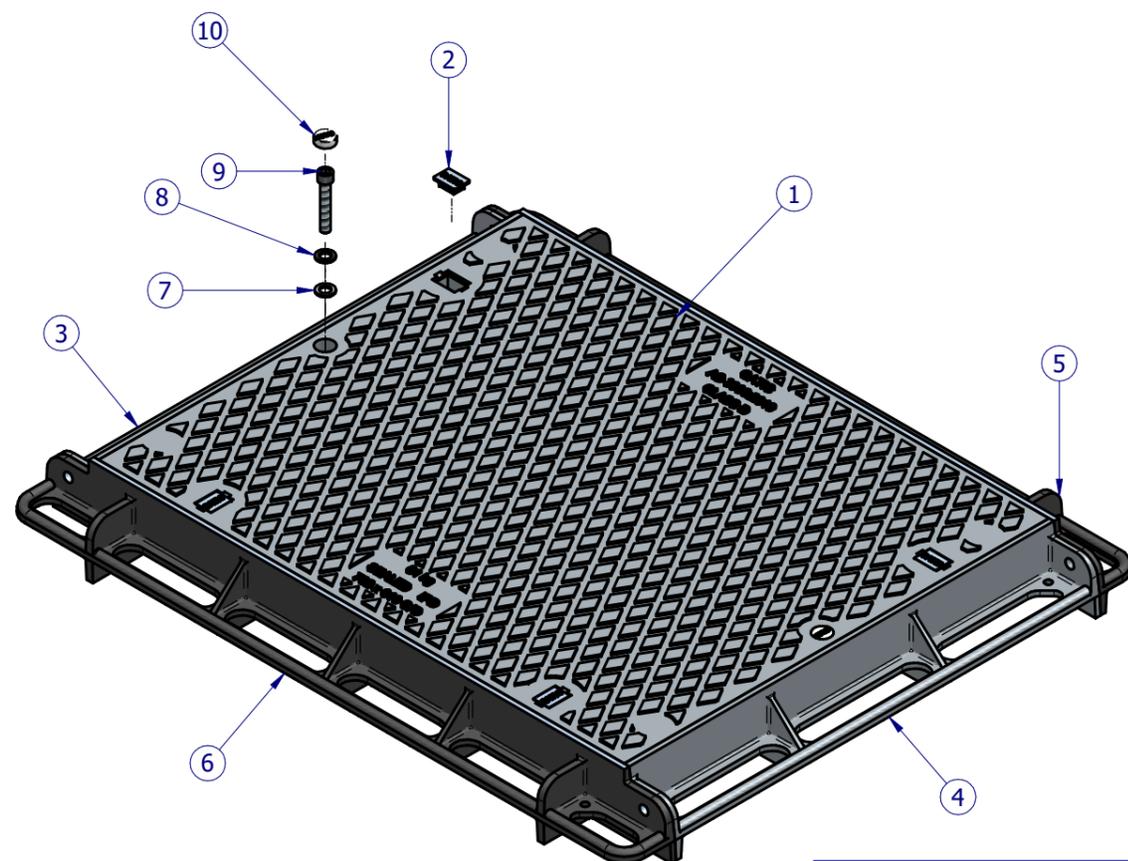
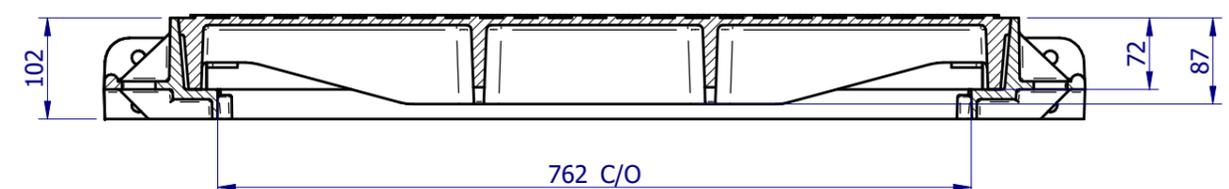


SECTION B-B



**NOTE:**  
8 only of M10x50 Hex head bolts required for assembly C/W washers and nuts.



SECTION A-A

GM301C76D						
Item No.	Drwg.	Rev.	Title	Material	Qty.	Mass (kg)
1	2192	D	762x610 C/O Solid Top Cover Class D	Ductile Iron 500-10	1	80.9 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
3	4005	D	610mm LH Side Bar Class D	Ductile Iron 500-10	1	9.7 kg
4	4006	D	610mm RH Side Bar Class D	Ductile Iron 500-10	1	9.7 kg
5	4012	C	762mm Under Cut Bar Class D	Ductile Iron 500-10	1	11.2 kg
6	4008	C	762mm Draw Cut Bar Class D	Ductile Iron 500-10	1	13.5 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CHKD.
B	17-08-21		COMPONENTS REVISED TO COMPLY TO AS 3996:2019	F.M.	M.B.
A	06-02-15		INITIAL RELEASE	F.M.	S.S.

**UNLESS OTHERWISE STATED**  
ALL MEASURES IN MILLIMETERS.  
GENERAL CAST TOLERANCES: CT9 to ISO 8062.  
CASTING RADII: 3 mm  
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
X. ±0.25 mm  
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
X. ±0.5°  
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
GATIC PTY LTD  
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073  
Ph: 03 9316 2666 Fax: 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE
F.M.	--	--
CHECKED:	BY	DATE
S.S.	H.B.	06-02-15
APPROVED:	BY	DATE

CODE: GM301S76D	TITLE: 762x610 C/O SOLID TOP COVER & FRAME CLASS D - ASSEMBLY
SCALE: N.T.S.	MATERIAL: --
FORMAT: A3	DRG. No: 5076
SHEET: 1 of 1	REV: B
	MASS: 125.3 kg