



GM301C64B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass [kg]
1	2742	B	610x457 C/O Concrete Infill Cover Class B	Ductile Iron 500-10	1	27.3 kg
2	2701	B	457 mm LH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
3	2700	B	457 mm RH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
4	2772	B	610 mm Under Cut Bar Class B	Ductile Iron 500-10	1	4.4 kg
5	2773	B	610 mm Draw Cut Bar Class B	Ductile Iron 500-10	1	4.7 kg
6	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
7	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg

UNLESS OTHERWISE STATED  
GENERAL CAST TOLERANCES:  
CT9 to ISO 8062.

ALL MEASURES IN MILLIMETERS.

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

CASTING RADII: 3 mm  
DRAFT TAPERS: 2°

MACHINING TOLERANCES:  
X. ±0.25 mm  
X.X ±0.10 mm  
X.XX ±0.05 mm

ANGULAR:  
X. ±0.5°  
X.X ±0.1°

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.  
LIGHT FILM OF GATIC SEALING GREASE APPLIED TO MACHINED SURFACES.



DESIGNED:	F.M.	DATE	24-06-08
DRAWN:	H.L.	DATE	24-06-08
CHECKED:	S.S.	DATE	24-06-08
APPROVED:	H.B.	DATE	27-06-07

TITLE:	610 x 457 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS B		
SCALE:	N.T.S.	CODE:	GM301C64B
DRG. No:	2785		A3
REV:	1 of 1		B