



SECTION A-A

GM301C74B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass [kg]
1	2746	B	762x457 C/O Concrete Infill Cover Class B	Ductile Iron 500-10	1	33.8 kg
2	2698	B	762 mm Under Cut Bar Class B	Ductile Iron 500-10	1	5.4 kg
3	2699	B	762 mm Draw Cut Bar Class B	Ductile Iron 500-10	1	5.6 kg
4	2700	B	457 mm RH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
5	2701	B	457 mm LH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
6	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg
7	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
8	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CHKD.
B	21-01-21		COMPONENTS REVISED.	F.M.	S.S.
A	14-01-10		INITIAL RELEASE.	F.M.	S.S.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.

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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE: GM301C74B	TITLE: 762 X 457 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS B
DRAWN:	F.M.	14-01-10	SCALE: N.T.S.	MASS: 51.6 kg
CHECKED:	S.S.	14-01-10	FORMAT: A3	DRG. No: 2788
APPROVED:	H.B.	14-01-10	SHEET: 1 of 1	REV: B