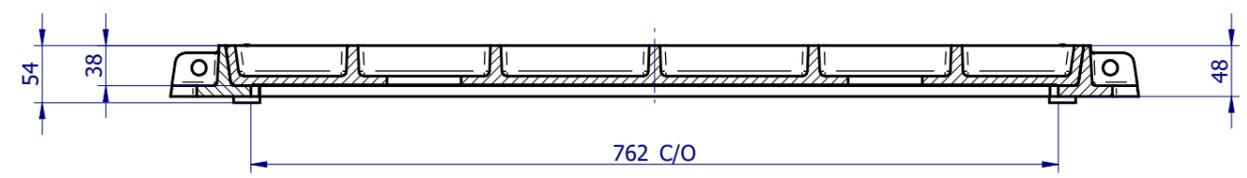
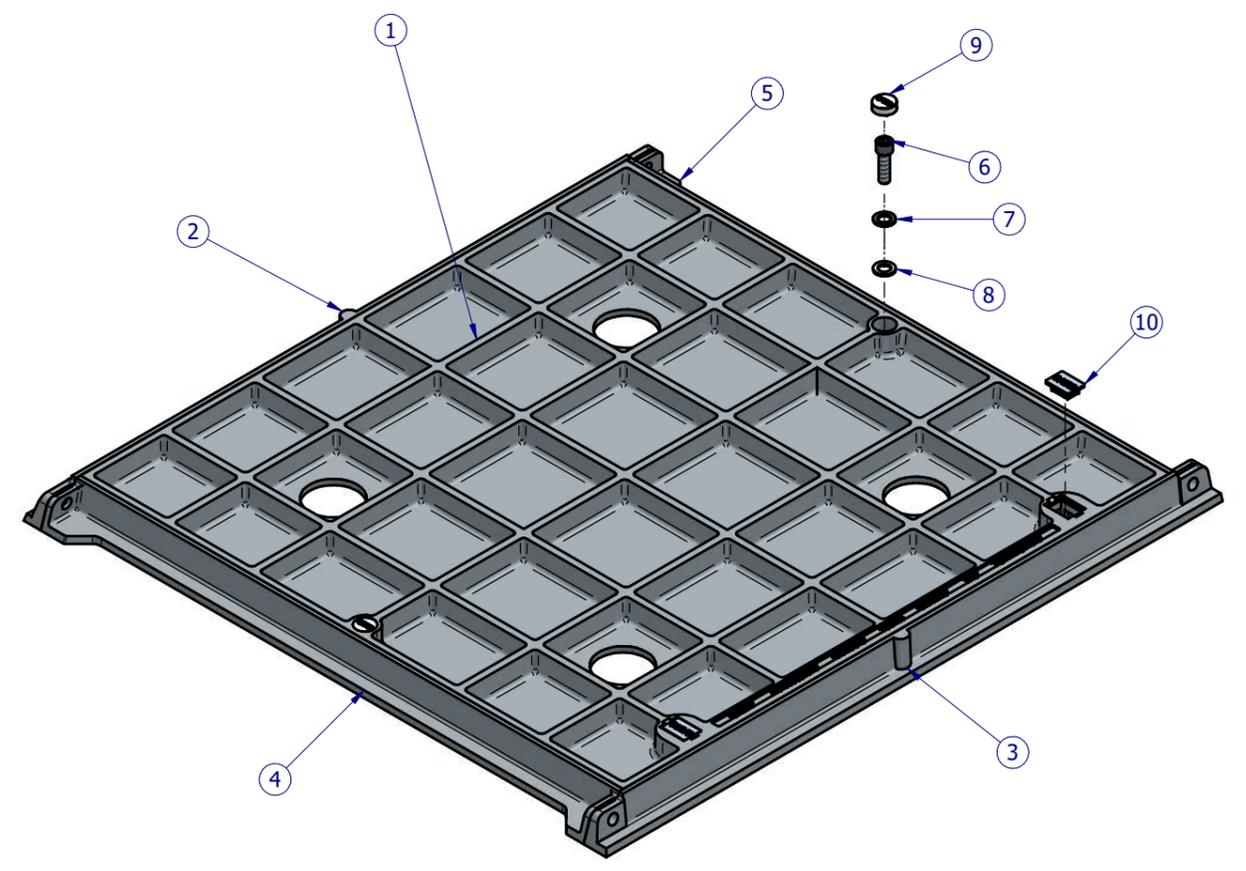


SECTION B-B



SECTION A-A

GM301C77B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass [kg]
1	2748	B	762x762 C/O Concrete Infill Cover Class B	Ductile Iron 500-10	1	62.8 kg
2	2698	B	762 mm Under Cut Bar Class B	Ductile Iron 500-10	1	5.4 kg
3	2699	B	762 mm Draw Cut Bar Class B	Ductile Iron 500-10	1	5.6 kg
4	2726	B	762 mm LH Side Bar Class B	Ductile Iron 500-10	1	5.3 kg
5	2727	B	762 mm RH Side Bar Class B	Ductile Iron 500-10	1	5.3 kg
6	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
7	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	05-11-20		COMPONENTS REVISED TO COMPLY WITH AS 3996:2019	F.M.	S.S.
A	25-06-08		INITIAL RELEASE.	F.M.	S.S.

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.

GENERAL CAST TOLERANCES:
CT9 to ISO 8062.

CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm

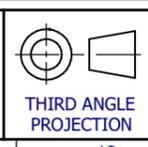
ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC

GATIC PTY LTD
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DESIGNED:	BY	DATE
F.M.	F.M.	25-06-08
CHECKED:	BY	DATE
S.S.	S.S.	25-06-08
APPROVED:	BY	DATE
H.B.	H.B.	27-06-07

CODE:	TITLE:	SCALE:	DRG. No:	REV:
GM301C77B	762x762 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS B	N.T.S.	2790	B
FORMAT:	MATERIAL:	MASS:		
A3		84.6 kg		
SHEET: 1 of 1				