

SECTION B-B

GM301S99B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass (kg)
1	2914	B	914x914 C/O rec Solidtop Cvr Class B	Ductile Iron 500-10	1	88.3 kg
2	2706	C	914 mm Draw Cut Bar Class B	Ductile Iron 500-10	1	6.7 kg
3	2707	C	914 mm Under Cut Bar Class B	Ductile Iron 500-10	1	6.4 kg
4	2729	B	914mm RH Side Bar Class B	Ductile Iron 500-10	1	6.2 kg
5	2730	B	914mm LH Side Bar Class B	Ductile Iron 500-10	1	6.2 kg
6	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
7	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
8	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	6	0.0 kg

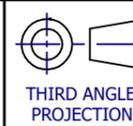
**UNLESS OTHERWISE STATED**  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.



DESIGNED:	F.M.	DATE:	29-06-08
DRAWN:	F.M.	DATE:	09-01-09
CHECKED:	S.S.	DATE:	09-01-09
APPROVED:	H.B.	DATE:	09-01-09

CODE:	GM301S99B	TITLE:	914X914 C/O SOLID TOP COVER & FRAME ASSY CLASS B
SCALE:	N.T.S.	DRG. No:	3147
FORMAT:	A3	REVISION:	B
SHEET:	1 of 1	MASS:	114.0 kg