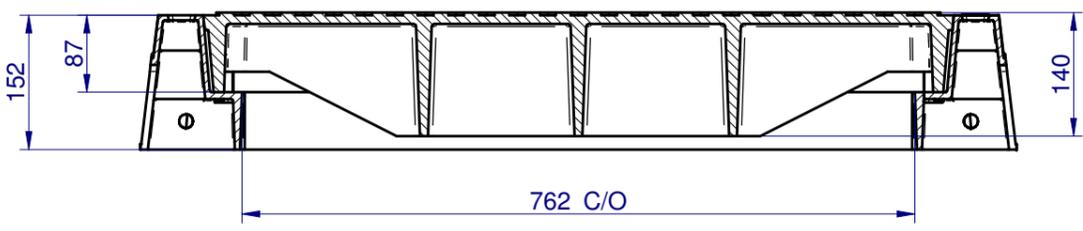


ITEM #1 REVISED



GM301S77G						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass
1	4674	C	762x762 C/O Solid Top Cover Class G 900 kN	Ductile Iron 500-10	1	142.2 kg
2	2820	C	762 mm Under Cut Bar Class G	Ductile Iron 500-10	1	15.9 kg
3	2824	C	762 mm Draw Cut Bar Class G	Ductile Iron 500-10	1	16.1 kg
4	2828	C	762 mm LH Side Bar Class G	Ductile Iron 500-10	1	14.7 kg
5	2832	C	762 mm RH Side Bar Class G	Ductile Iron 500-10	1	14.7 kg
6	2917	A	M12 Washer	Nylon, general purpose	4	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	4	0.0 kg
8	5995	A	M12x85 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.4 kg
9	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	6	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
D	23-08-22		COVER DRAWING REVISED	F.M.	M.B.
C	08-01-21		COMPONENTS MODIFIED TO COMPLY TO AS 3996:2019	F.M.	S.S.
B	17-05-13		FRAMES MODIFIED.	F.M.	S.S.
A	09-11-12		INITIAL RELEASE.	S.F.	S.S.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

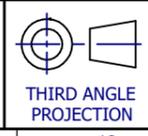
LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
 GATIC PTY LTD
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au



DESIGNED:	BY	DATE	CODE:	TITLE:
S.S.	S.S.	09-11-12	GM301S77G	762x762 SOLIDTOP COVER & FRAME ASSEMBLY CLASS G
S.F.	S.F.	09-11-12	SCALE: N.T.S.	DRG. No: 4675
S.S.	S.S.	09-11-12	FORMAT: A3	REV: D
H.B.	H.B.	09-11-12	SHEET: 1 of 1	

MASS:	204.0 kg
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