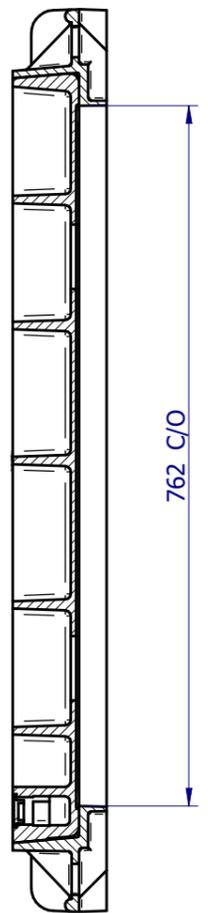
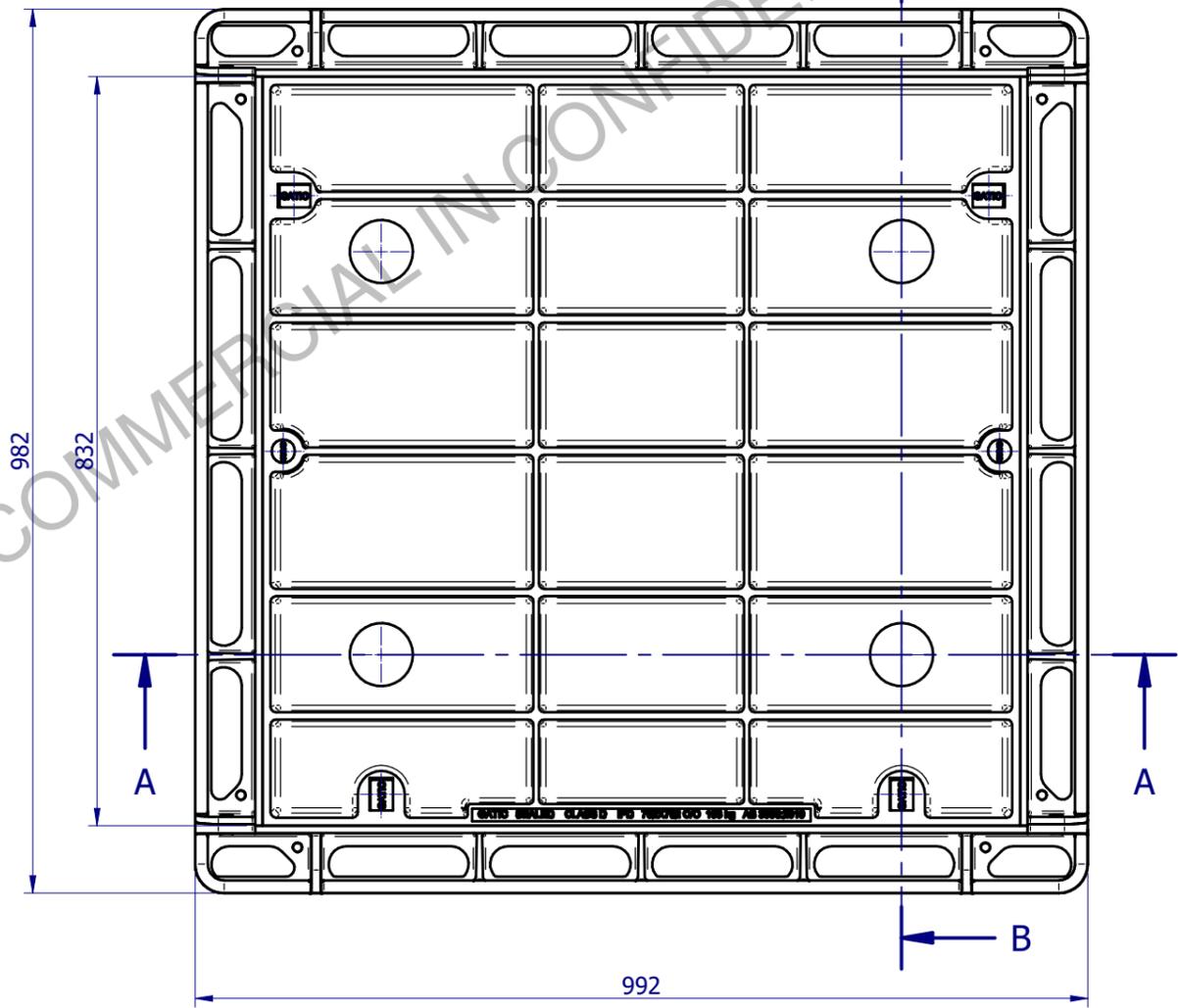
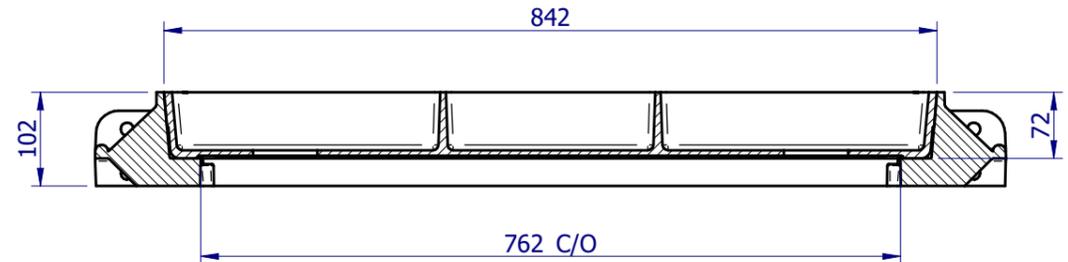
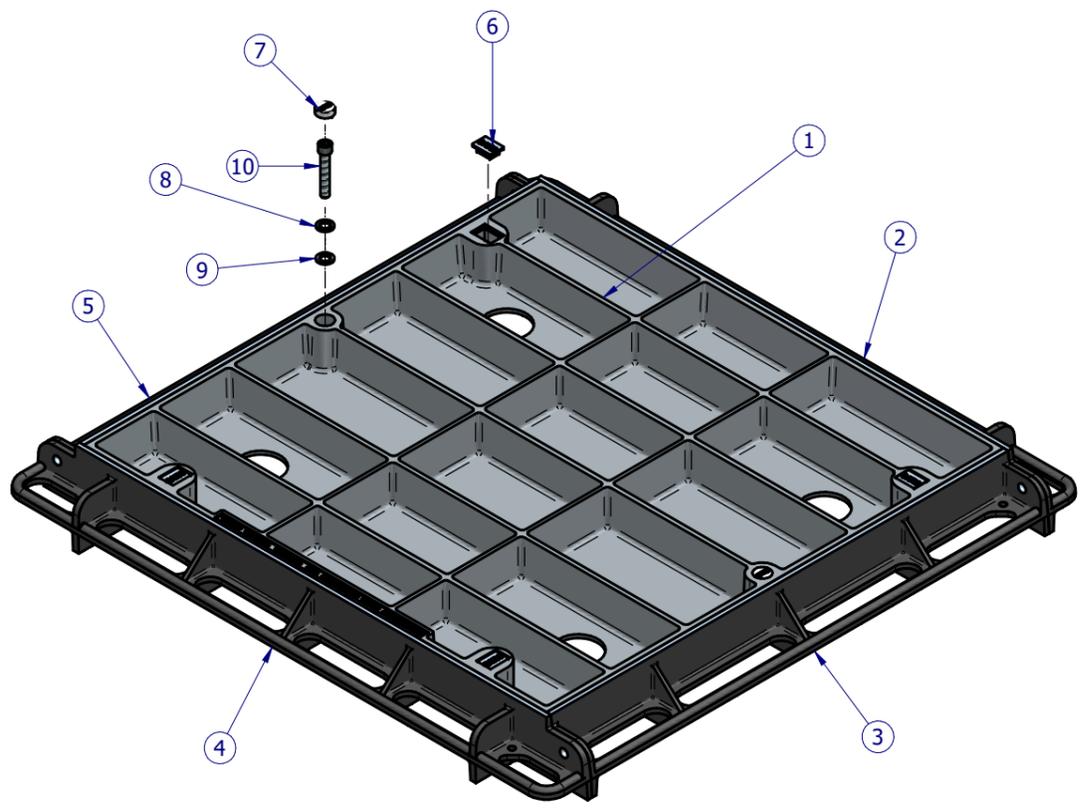


NOTE:
8 ONLY OF M10x40 BOLTS
REQUIRED FOR ASSEMBLY C/W
WASHERS AND NUTS



SECTION B-B



SECTION A-A

GM301C77D						
Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1659	F	762x762 C/O Concrete Infill Cover Class D	Ductile Iron 500-10	1	76.3 kg
2	4012	C	762mm Under Cut Bar Class D	Ductile Iron 500-10	1	11.2 kg
3	4011	D	762mm RH Side Bar Class D	Ductile Iron 500-10	1	12.0 kg
4	4008	C	762mm Draw Cut Bar Class D	Ductile Iron 500-10	1	13.5 kg
5	4009	D	762mm LH Side Bar Class D	Ductile Iron 500-10	1	12.0 kg
6	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
7	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
10	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg

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REVISION	No	DATE	DESCRIPTION	BY	CHKD.
C	18-11-21	COVER DRAWING REVISED	F.M.	M.B.	
B	20-07-20	MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.	
A	10-10-14	INITIAL RELEASE	F.M.	S.S.	

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES:
CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

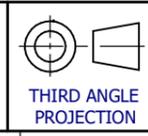
LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
GATIC PTY LTD
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DESIGNED:	BY	DATE
F.M.	F.M.	10-10-14
DRAWN:	BY	DATE
F.M.	F.M.	10-10-14
CHECKED:	BY	DATE
S.S.	S.S.	10-10-14
APPROVED:	BY	DATE
H.B.	H.B.	10-10-14

CODE: GM301C77D	TITLE: 762x762 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS D
SCALE: N.T.S.	MATERIAL: --
FORMAT: A3	DRG. No: 5040
SHEET: 1 of 1	REV: C
	MASS: 125.1 kg