



GM301S44D						
Item No.	Dwg.	Rev.	Title	Material	Qty.	Mass
1	2186	D	457x457 C/O Solid Top Cover Class D	Ductile Iron 500-10	1	41.9 kg
2	4000	C	457mm Draw Cut Bar Class D	Ductile Iron 500-10	1	9.2 kg
3	4001	D	457mm LH Side Bar Class D	Ductile Iron 500-10	1	7.7 kg
4	4002	D	457mm RH Side Bar Class D	Ductile Iron 500-10	1	7.7 kg
5	4003	C	457mm Under Cut Bar Class D	Ductile Iron 500-10	1	7.7 kg
6	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

REVISION B 19-08-20 MODIFIED TO COMPLY WITH AS 3996 : 2019 F.M. S.S. A 30-01-15 INITIAL RELEASE. F.M. S.S. No DATE DESCRIPTION BY CKD.	UNLESS OTHERWISE STATED ALL MEASURES IN MILLIMETERS. GENERAL CAST TOLERANCES: CT9 to ISO 8062. CASTING RADII: 3 mm DRAFT TAPERS: 2°		LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°		NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.		GATIC GATIC PTY LTD 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073 Ph: 03 9316 2666 Fax: 03 9315 0099 www.gatic.com.au	THIRD ANGLE PROJECTION	DESIGNED: -- -- DRAWN: F.M. 30-01-15 CHECKED: S.S. 30-01-15 APPROVED: H.B. 30-01-15	CODE: GM301S44D SCALE: N.T.S. FORMAT: A3 SHEET: 1 of 1	TITLE: 457x457 C/O SOLID TOP COVER & FRAME CLASS D - ASSEMBLY MATERIAL: -- DRG. No: 5069 MASS: 74.4 kg	REV: B
	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16											