



GM321T1512D						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass [kg]
1	1224	C	152X610 C/O Transverse Grate Class D	Ductile Iron 500-10	2	38.8 kg
2	1223	C	1220 mm Frame Class D	Ductile Iron 500-10	2	31.1 kg
3	5999	A	M12x60 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.3 kg

		TITLE: 152 X 1220 C/O TRANSVERSE GRATE & FRAME ASSEMBLY CLASS D
DATE: 26-05-09 BY: P.M. CHECKED: S.S.	DATE: 26-05-09 BY: S.S. CHECKED: H.B.	SCALE: N.T.S. FORMAT: A3 SHEET: 1 OF 1
REVISION B 07/01/21 COMPONENTS REVISED. A 26/05/09 INITIAL RELEASE.	REVISION B 3472	MASS: 70.1 kg

UNLESS OTHERWISE STATED:  
 ALL MEASURES IN MILLIMETERS.  
 LINEAR MACHINING TOLERANCE:  
 X.X ±0.25 mm  
 X.X ±0.10 mm  
 ANGULAR MACHINING TOLERANCE:  
 X, ±0.5°  
 X.X, ±0.1°

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANIZED.  
 RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.

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 X.X ±0.10 mm  
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